

WHAT IS CLAIMED IS:

1. An electrophotographic endless belt comprising a beltlike substrate and a meandering-preventive member attached to the inner peripheral surface of the beltlike substrate via a pressure-sensitive adhesive double-coated tape; said pressure-sensitive adhesive double-coated tape being a pressure-sensitive adhesive double-coated tape having i) a reinforcing base material and ii) pressure-sensitive adhesive layers on both sides of the reinforcing base material; wherein;  
said reinforcing base material has a thickness of from 25  $\mu\text{m}$  or more to 200  $\mu\text{m}$  or less;  
said pressure-sensitive adhesive layers on both sides each have a thickness of 200  $\mu\text{m}$  or less and at least one of said pressure-sensitive adhesive layers has a thickness of from more than 100  $\mu\text{m}$  to 200  $\mu\text{m}$  or less; and  
said meandering-preventive member has a hardness of from 15° or more to 70° or less.
2. The electrophotographic endless belt according to claim 1, wherein at least one of said pressure-sensitive adhesive layers has a thickness of from 110  $\mu\text{m}$  or more to 190  $\mu\text{m}$  or less.
3. The electrophotographic endless belt

according to claim 1, wherein said  
meandering-preventive member has a hardness of from  
20° or more to 60° or less.

5           4. The electrophotographic endless belt  
according to claim 1, wherein said  
meandering-preventive member has a working precision  
of 0.2 mm or less.

10           5. The electrophotographic endless belt  
according to claim 1, which is an intermediate  
transfer belt.

15           6. A process cartridge comprising an  
electrophotographic endless belt and being detachably  
mountable to the main body of an electrophotographic  
apparatus;

            said electrophotographic endless belt comprising  
a beltlike substrate and a meandering-preventive  
20   member attached to the inner peripheral surface of  
the beltlike substrate via a pressure-sensitive  
adhesive double-coated tape; said pressure-sensitive  
adhesive double-coated tape being a  
pressure-sensitive adhesive double-coated tape having  
25   i) a reinforcing base material and ii)  
pressure-sensitive adhesive layers on both sides of  
the reinforcing base material; wherein;

said reinforcing base material has a thickness of from 25  $\mu\text{m}$  or more to 200  $\mu\text{m}$  or less;

said pressure-sensitive adhesive layers on both sides each have a thickness of 200  $\mu\text{m}$  or less and at least one of said pressure-sensitive adhesive layers has a thickness of from more than 100  $\mu\text{m}$  to 200  $\mu\text{m}$  or less; and

said meandering-preventive member has a hardness of from 15° or more to 70° or less.

10

7. The process cartridge according to claim 6, wherein said electrophotographic endless belt is an intermediate transfer belt.

15

8. The process cartridge according to claim 7, which further comprises an electrophotographic photosensitive member.

20

9. An electrophotographic apparatus comprising:  
an electrophotographic photosensitive member;  
a charging means for charging the electrophotographic photosensitive member electrostatically;

25

an exposure means for forming an electrostatic latent image on the electrophotographic photosensitive member having been charged by the charging means;

a developing means for developing the electrostatic latent image formed on the electrophotographic photosensitive member by the exposure means, to form a toner image on the electrophotographic photosensitive member;

an intermediate transfer belt which is to form a contact zone between itself and the electrophotographic photosensitive member, for secondarily transferring to a transfer material the toner image transferred after the toner image has been primarily transferred thereto from the electrophotographic photosensitive member; and

a primary transfer means for transferring the toner image primarily from the electrophotographic photosensitive member to the intermediate transfer belt at the contact zone therebetween;

said intermediate transfer belt comprising a beltlike substrate and a meandering-preventive member attached to the inner peripheral surface of the beltlike substrate via a pressure-sensitive adhesive double-coated tape; said pressure-sensitive adhesive double-coated tape being a pressure-sensitive adhesive double-coated tape having i) a reinforcing base material and ii) pressure-sensitive adhesive layers on both sides of the reinforcing base material; wherein;

said reinforcing base material has a thickness

of from 25  $\mu\text{m}$  or more to 200  $\mu\text{m}$  or less;

said pressure-sensitive adhesive layers on both sides each have a thickness of 200  $\mu\text{m}$  or less and at least one of said pressure-sensitive adhesive layers  
5 has a thickness of from more than 100  $\mu\text{m}$  to 200  $\mu\text{m}$  or less; and

said meandering-preventive member has a hardness of from 15° or more to 70° or less.

10            10. The electrophotographic apparatus according to claim 9, which comprises a process cartridge integrally supporting at least said electrophotographic photosensitive member and said intermediate transfer belt and being detachably  
15 mountable to the main body of the electrophotographic apparatus.